



**Fashion-friendly
apparel and
accessories that
redefine elegance**

GARMENTS • ACCESSORIES • DIGITAL PRINTING

Always in step with the ever changing fashion trends

**IR Exports is a Government of India
Recognised Star Export House and
an industry leader in fashion
technology.**

An acclaimed supplier of top-quality garments and accessories, we cater to some of the biggest fashion brands among our customers worldwide.

An established manufacturer and exporter of scarves and bags since 2010, IR Exports entered the apparel business in 2017 with great plan. The universal appeal of our apparel and accessories showcases our fine craftsmanship and deep understanding of the fashion domain. With an extraordinary capacity to deliver 400,000 garments and 200,000 accessories per month, IR Exports is a USD 25 million company.



Global Compliances

As a leading export house, we believe in total compliances that meet all global and local rules and regulations in the target countries and markets. Committed to providing flawless quality, we take full care that our manufacturing facilities have the proper working environments and meet all the audits and inspections. IR's manufacturing units are 100 per cent compliant to all local laws pertaining to health, safety and labour regulations. We are also certified with **SEDEX** and **BSCI**.

Sedex



Ø ZDHC



amfori BSCI

OEKO-TEX®
CONFIDENCE IN TEXTILES

Our Clients

Tchibo



bon
prix



FB

TJX
THE TJX COMPANIES, INC.

GUESS

OVS

Kappahl

pepco®

chico's

INDITEX

JCPenney

NEXT

ESPRIT

Street One

otto

s.Oliver

coop

ASOS

taking shape

ANN
TAYLOR

TOM TAILOR
COMPANY

ANTHROPOLOGIE

Infrastructure

Creating fashion is as much an art as it is a craft.

As a renowned Indian exporter of apparel and accessories, IR Exports is fully equipped to meet every demand of fashion brands across the globe.

Spread over 12500 Sq. Mtr. And manned by 1800 strong workforce, IR Exports' three Production Facilities deploy best-in-class infrastructure and have a combined capacity to produce 400,000 finished garments and 200,000 fashion accessories every month.





Fabric Cutting

Our fabric cutting section is integrated with the most advanced CAD System that optimizes fabric utilization and minimizes wastage, leading to unequalled quality with accuracy and precision. Using a base pattern, we work with the Accumark marking and grading system to grade patterns and create markers.

Sewing & Stitching

Sewing and stitching is the backbone of a well-made, long-lasting garment. Deploying 1050 latest machines from top brands like Juki and Brother, our sewing facility is recognized for its capacity to adapt production techniques and manufacturing processes to product requirements.



Washing

IR Exports' well designed washing department adds that extra sheen and perfection to our products. The sophisticated facility is equipped with latest in technology to create that quintessential IR finish in an environment friendly manner.

Finishing

At IR Exports, the finishing section follows a diligent protocol to ensure fault free products. Our finishing process starts with an initial inspection of every piece we make. Thread trimming, stain removing, any last stage repairing and metal check is done before ironing, folding and tagging of each item.



Products

At IR Exports, we cater to a global array of customers, the best among the global brands.

Womens Wear

IR Exports produces a wide range of womenswear tailored to our client's customized designs and specifications. Our workmanship and understanding of this domain is well appreciated and acknowledged worldwide.



Kids Wear

As a progressive kids clothing manufacturer, IR Apparel and Accessories actively serves the world of kid's designer wear fashion. Our forward looking and responsive product line has earned international acclaim among private label children's clothing manufacturers.

Accessories

IR Exports' Accessories Division specializes in manufacture and export of scarves and bags among other verticals.

With the capacity to produce 200,000 bags and scarves per month, the unmatched quality, wide variety and unique designs of our products suit every aesthetic, anywhere in the world.



Bags

Be it Hand Crochet, Raffia, Macrame or Beadwork, we are among India's leading manufacturers and exporters of bags. We supply durable, cambric, canvas and PU bags with an eco-friendly focus.



Scarves

IR Exports is reputed for its quality custom printed scarves. Capitalizing on our astute knowledge of fabrics, our cutting-edge printing tech and our highly talented R&D team



Beach Wear

IR Exports' beachwear ensembles embrace the latest styles, prints and embellishments and are in sync with the season's trends. They cater to the demands of the target markets and local sensitivities and tastes as per the requirements of our customers.



Kimonos

Kimonos, the national dress of Japan, is never out of fashion. IR Exports makes exquisite kimonos using modern patterns with a variety of fabric to suit every taste.

Digital Printing

Digital Printing is transforming fashion. Some go so far as to say it's the future of fashion.

IR Exports offers the best services in this domain. Our leading-edge digital printing system from Durst realises the imagination of fashion designers on diverse fabrics and materials. With the capacity to print 4000 meters a day, we are globally reputed for efficiently and cost-effectively replicating designs and colours brilliantly for our in-house requirements and job work.



Research & Design

Research & Development

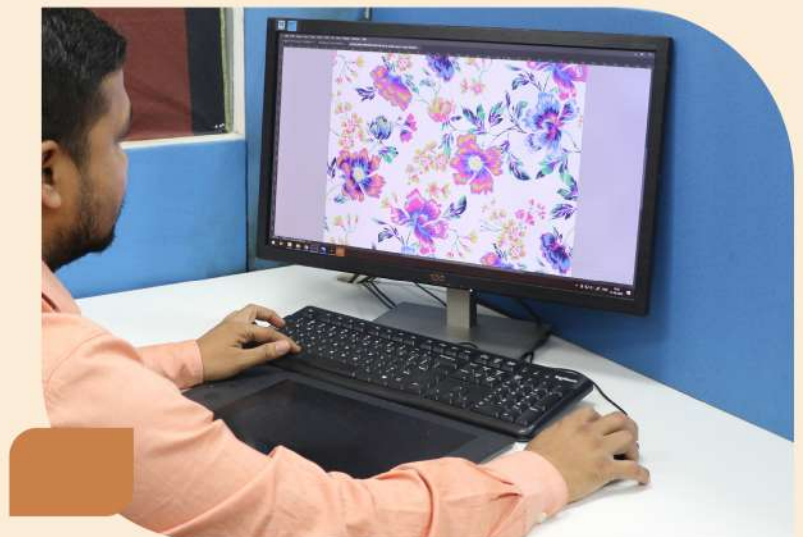
At IR Exports, we believe that Research & Development is an ongoing and vital process in the fashion industry that places new demands every season. Our fully equipped R&D Department is the bedrock of our success, be it product development or production design.



Constantly incorporating industry best practices and eco-friendly processes while integrating latest manufacturing techniques and optimization methodologies at every stage of our overall production, our cutting-edge R&D unit keeps us globally competitive.

Innovation & Design

Our in-house Design Facility develops and provides samples as per buyers' specifications and preferences. From idea generation, concept development, designing, selection of materials, innovation for particular components to product development or production design and timelines, we work closely with our customers to create apparel and accessories that uphold their brand equity.



Quality & Testing

Rigorous Quality Control is an integral part of the work culture at IR Exports.

Our professional staff of merchandisers and quality controllers at our fully equipped Quality Lab keep a keen vigil on the entire manufacturing process right from sourcing of material, sampling, production, washing and finishing to packing and delivery.



The quality of a garment mainly depends on the quality of fabric and materials used. We take utmost care while purchasing fabrics and pay special attention to fabric quality, weight, shrinkage, colour fastness properties, uniformity of shade and any other specifications to obtain buyers' approval before heading for production.



Precise execution of real-time quality control protocols and procedures ensures that all our products consistently adhere to the highest quality benchmarks. Thanks to stringent quality control measures throughout our manufacturing process, all our apparel and accessories are flawless and perfect as per customer's specifications in size, design and fashion.

Sustainability

Sustainability best practices and initiatives are a key aspect of our business model that exemplifies a forward looking, future proof approach towards the manufacturing process. Following the newest sustainability trends, implementing eco-sensitive principles and adopting green ways of production, IR Exports is evolving to be a major influence on the industry at a global level.

Our commitment to ethical manufacturing and people centric functioning is the bedrock of the long term viability of our company. We have implemented several complex mechanisms for this purpose.

These include:

- Using organic natural fibres like cotton, wool and linen and renewable fibres like bamboo
- Maintaining a balance between demand and supply, thereby minimizing or all together eliminating excess product manufacturing
- Adopting the process of recycling, reusing and renewing of old fabrics
- Adherence to sustainable compliances as per **GOTS, OCS, GRS, HIGG, SVCOC, BCI, ZDHC, BSCI, OEKO-TEX** and **The BHive**.
- Using sustainable chemicals and inks in the Digital Printing Process which means zero discharge of hazardous chemicals

We also undertake several skill development training programs and sustainability best practices workshops and initiatives and as part of our CSR activities. Some of our main activities include projects like **SWAR, WE, HER** and **VECTRA**.



Skill Development & Training

We frequently organize various programs to improve the working style of our employees and reduce their mental stress. These programs not only benefit the employees and enhance their well-being but increase efficiency and productivity at the workplace.





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